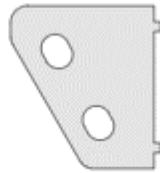


KF01.dxf

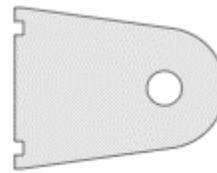


KF02.dxf

These two parts are the main front plate. KF02 is a backup plate for the upper holes. You can weld the upper nuts to this plate to ease installation.



KF03.dxf

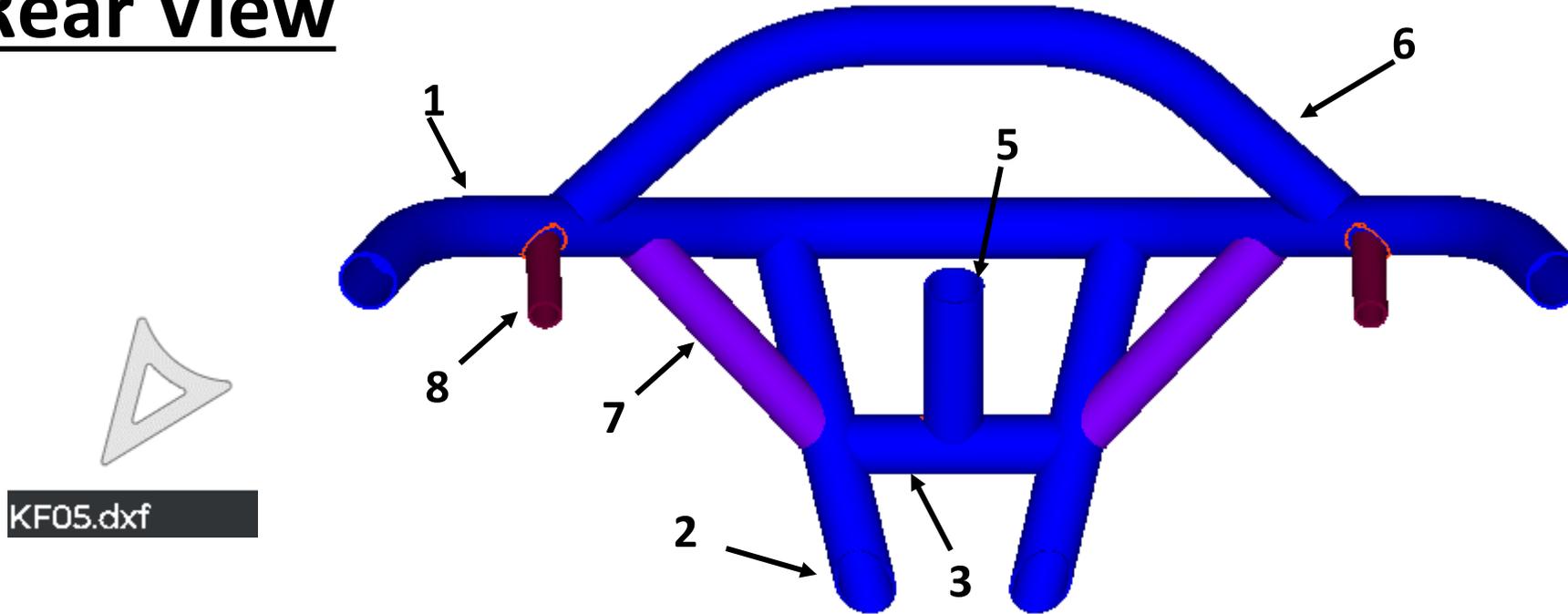


KF04.dxf



There are two each of these parts included. These parts make your upper mounts. Weld KF03 & KF04 together at 90 degrees to each other and use the gusset to strengthen the mount. Ensure you weld one for the drivers side and one for the passenger side.

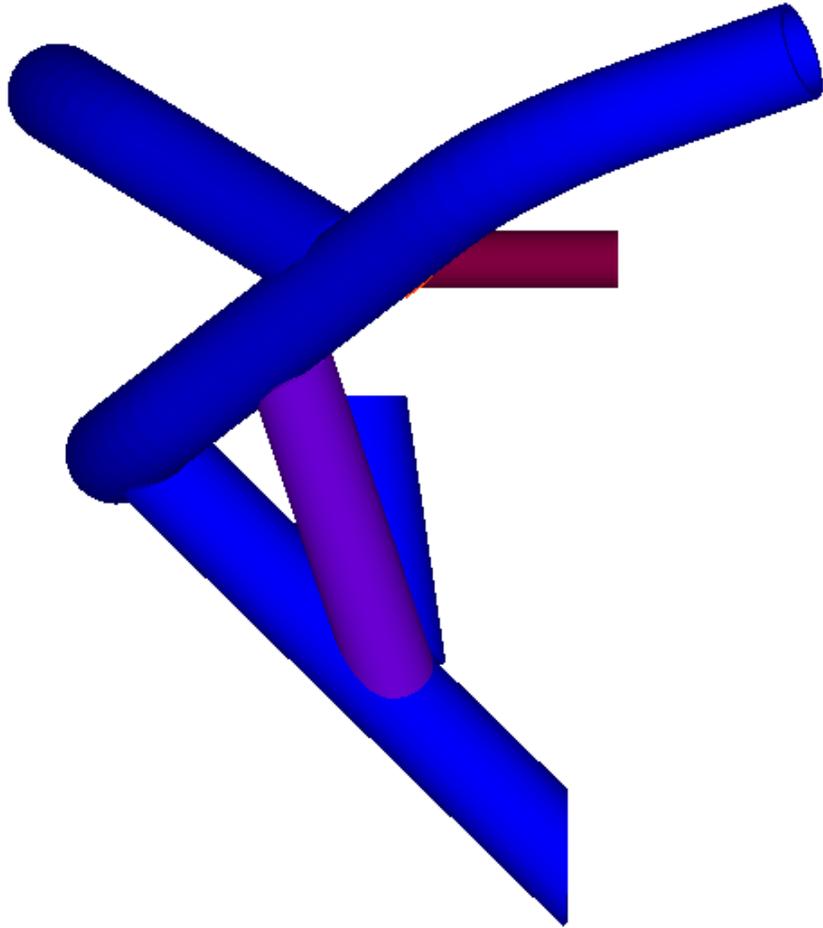
Rear View



Part numbers for tubing is shown above. Part numbers are driver side parts and passenger side parts are followed with an M for mirrored. Part 8 needs to have a nut welded to one end of it to bolt up to KF04 part through the opening in the front plastic, this should be done first to allow time for cooling before assembly of the rest of the tubing.

With KF01 and KF02 bolted on and level the front tubing can be tacked into place. There is some adjustment built into the kit but the upper mounts and Part 8 will need to fit with your choice of lower tube placement. Part 1 has holes larger than the tubing for Part 8 to provide some adjustment. Ensure the bumper is level and square before final welding. Part 3 tabs should be on the top side of the tube to mate with Part 2 and 2M.

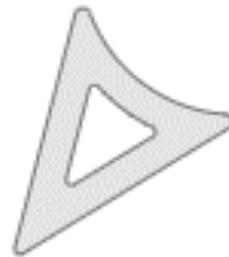
Side View



Ensure the slot in Part 3 for Part 5 is facing up and biased to the driver side. This will ensure that the top of Part 5 is flat and level with Part 1 for the winch mounting plate.

The winch mounting plate is coated and will need to be cleaned prior to welding. Once your tubes are tacked into place the gussets (KF 05) can be added along with the winch mounting plate. Test fit your winch to ensure proper fit before final welding, adjust if needed.

Properly weld, paint and enjoy!



KF05.dxf